

EMSIG MANUFACTURING				
Button Chart				
<u>LINGE</u>	=	<u>MILLIMETERS</u>	=	<u>INCHES</u>
14		9.2		.362
16		10.5		.413
18		11.6		.457
20		12.5		.492
21		13.5		.531
22		14.2		.559
23		14.8		.583
24		15.0		.590
27		16.8		.661
28		17.8		.701
30		19.0		.748
32		20.5		.807
34		21.5		.846
36		22.9		.902
40		25.4		1.00

The following button sizing chart is intended for assisting members of the clothing and fashion accessories industry. Please utilize the button size chart at your own risk. We make every attempt to keep our information as accurate as possible, but we make no guarantee.

Ligne : A button's ligne, refers to a button's size. The word ligne, is a French word that became the standard reference used by German button manufacturers in the early eighteenth century. Ligne is the internationally recognized standard. Consensus at the time was that a "ligne" measured the inside diameter of a "round wick folded flat." One inch is equal to 40 English ligne, 11 French ligne, and 25.5 mm.